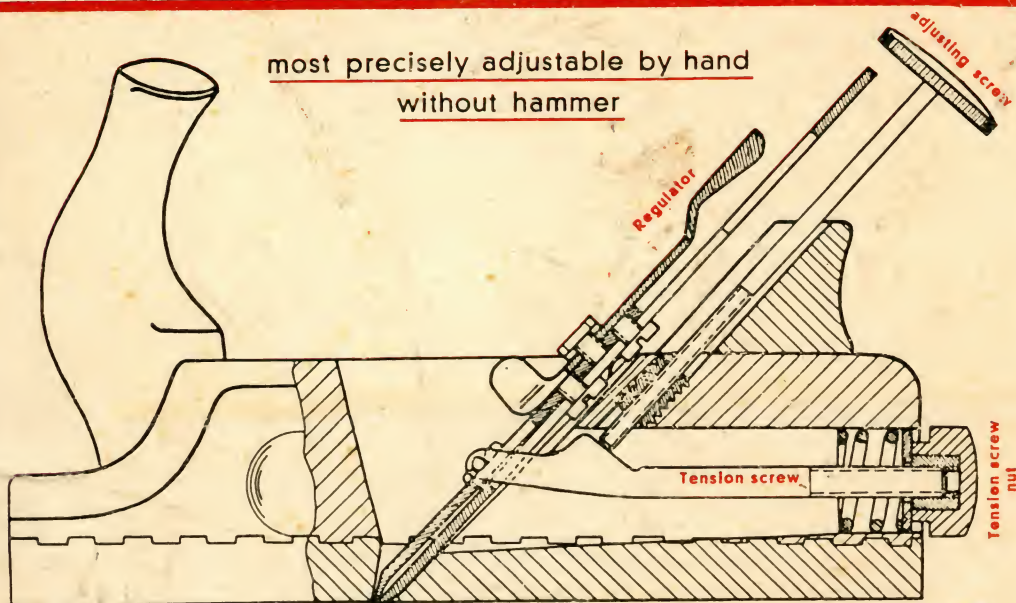


# Operating Instructions for the E.C.E.-"Primus"-Plane (pat.)



**Ready for use** is every PRIMUS Plane. Please, choose the desired chip thickness by means of the adjusting screw and — please — plane!

It will surely be long until the plane iron of chromium vanadium steel is blunt. — Then proceed in the following way:

## Taking out of plane iron:

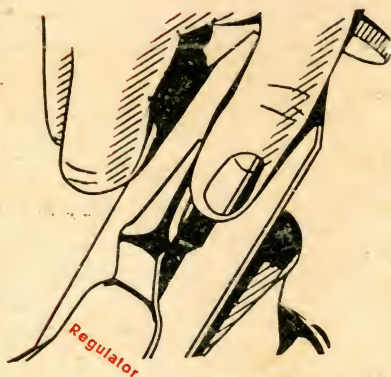
1. **Adjusting screw** to be turned backwards at least 1 cm.
2. **Tension screw nut** to be loosened (not to be unscrewed).
3. **Tension screw** in the chip box to be seized at the cross pin and to be turned by 90°.
4. Plane iron to be seized at the top, to be **drawn a little in the front** and to be taken out.

## Inserting of plane iron:

1. After having inserted the plane iron put tension screw through the plane iron and turn by 90°. The cross pin of the tension screw is then situated again between the cams of the plane iron cover.

**Over the cross pin on the tension screw there must to be read the designation "OBEN" (ABOVE).**

2. Slightly tighten the tension screw nut.
  3. Turn forwards adjusting screw until the plane iron is regulated to the desired chip thickness.
  4. Put the cutting edge of plane iron parallel to the sole by operating the **regulator** to the right or to the left (see sketch).
- If necessary re-tighten tension screw nut.



## E. C. E.-Planes for more than hundred years!

